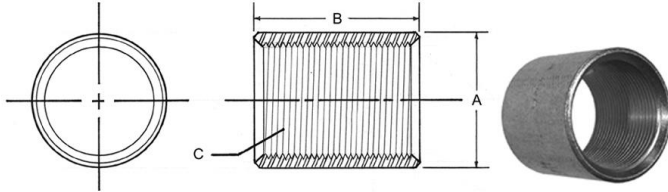




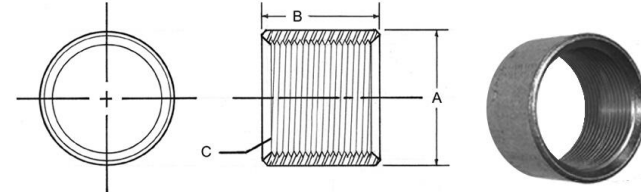
MANUFACTURERS OF PIPE FITTINGS

STANDARD MERCHANT COUPLINGS



NOMINAL PIPE SIZE	A COUPLING O.D	B COUPLING LENGTH	C THREADS PER INCH
1/8	.563	13/16	27
1/4	.719	1 3/16	18
3/8	.875	1 3/16	18
1/2	1.063	1 9/16	14
3/4	1.313	1 5/8	14
1	1.576	2	11 1/2
1 1/4	1.900	2 1/16	11 1/2
1 1/2	2.200	2 1/16	11 1/2
2	2.750	2 1/8	11 1/2
2 1/2	3.250	3 1/8	8
3	4.000	3 1/4	8
3 1/2	4.625	3 3/8	8
4	5.000	3 1/2	8
5	6.296	3 3/4	8
6	7.390	4	8

BLACK MERCHANT HALF COUPLINGS



NOMINAL PIPE SIZE	A COUPLING O.D	B COUPLING LENGTH	C THREADS PER INCH
1/8	.563	11/32	27
1/4	.719	17/32	18
3/8	.875	17/32	18
1/2	1.063	23/32	14
3/4	1.313	3/4	14
1	1.576	15/16	11 1/2
1 1/4	1.900	31/32	11 1/2
1 1/2	2.200	31/32	11 1/2
2	2.750	1	11 1/2
2 1/2	3.250	1 1/2	8
3	4.000	1 9/16	8
3 1/2	4.625	1 5/8	8
4	5.000	1 11/16	8
5	6.296	1 3/4	8
6	7.390	1 7/8	8

A. ASTM Specifications require Standard Merchant Couplings 1/8" – 2" to be Straight Tapped. 2- 1/2 -6" to be Taper Tapped.

B. Half Couplings are chamfered on one end; the other end square cut.

MADE IN AMERICA

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